



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4464-041
Job Sheet 180615



Part No: D4464-041

Job Qty: 1 ea

Part Name: Fuel Tank Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/11/18

Job Tracking No:

Due Date: 8/10/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV H IPP REV:A 11.11.23 NEW ISSUE DD VERF:EC IPP REV:B 12.03.08 AS PER DWG REV.B DD VERF:EC IPP REV:C 12.04.24 ECN 12-571 DD VERF:EC IPP REV:D 13.10.30 DWG REV PE1 DD VERF:JLM IPP REV:E 14.06.13 AS PER DWG REV.E DD VERF:JLM IPP REV:F 14.07.21 AS PER DWG REV.F DD VERF:JLM IPP REV:G 15.01.15 AS PER DWG REV.G DD VERF:JLM IPP REV:H 15.03.04 AS PER DWG REV.H9 DD VERF:JLM IPP REV:I 15.06-17 AS PER DWG REV.H DD VERF:JLM

Ship Via:

Bill of Materials



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Container No: S100152



Part: D4464-041

Job No: 180615

Serial No/Batch: S100152

Revision: I

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/08/18

QA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																	
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Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	8/10/18	8/10/18	0.00	0.00	Start Up Large Fab-7		DC 2018-08-08
100	Large Fab	1 pcs	8/10/18	8/10/18	0.00	10.34	Large Fab 2		CPL 9-89 DAS 43
110	QC	1 pcs	8/10/18	8/10/18	0.00	0.00	QC9		9-89 DAS 43
112	Small Fab	1 pcs	8/10/18	8/10/18	0.17	1.53	Small Fab-6		DAS 9-89
114	QC	1 pcs	8/10/18	8/10/18	0.00	0.00	QC5		38
120	Large Fab	1 pcs	8/10/18	8/10/18	0.00	10.34	Large Fab 2		9-89 Cpc
123	Small Fab	1 pcs	8/10/18	8/10/18	0.00	1.53	Small Fab-6		9-89 Cpc
140	Large Fab	1 pcs	8/10/18	8/10/18	0.00	10.34	Large Fab 2		9-89 Cpc
141	QC	1 pcs	8/10/18	8/10/18	0.00	0.00	QC9		9-89
142	QC	1 pcs	8/10/18	8/10/18	0.00	0.00	QC5		9-89
143	Outsource	1 pcs	8/10/18	8/10/18			SKY002-VC	5	OCT 0 1 2018
145	Packaging	1 pcs	8/10/18	8/10/18	0.00	0.00	Packaging2		OCT 0 2 2018 SEP 1 3 2018
147	QC	1 pcs	8/10/18	8/10/18	0.00	0.00	QC6		38
150	HandFinish	1 pcs	8/10/18	8/10/18	0.00	1.32	HandFinish1		BEB 18-0-02
160	QC	1 pcs	8/10/18	8/10/18	0.00	0.00	QC7-3		9-89
164	Small Fab	1 pcs	8/10/18	8/10/18	0.00	1.53	Small Fab-6		DAS 38
169	QC	1 pcs	8/10/18	8/10/18	0.00	0.00	QC5		38
170	SprayPaint	1 pcs	8/10/18	8/10/18	0.00	1.73	Spray Paint		18-10-24
180	QC	1 pcs	8/10/18	8/10/18	0.00	0.00	QC14		38
190	Small Fab	1 pcs	8/10/18	8/10/18	0.00	1.53	Small Fab-6		9-89 DAS
200	QC	1 pcs	8/10/18	8/10/18	0.00	0.00	QC5	DAS 69	OCT 3 1 2018 68
210	Packaging	1 pcs	8/10/18	8/10/18	0.00	0.00	Packaging3-2		OCT 3 1 2018 9-89
220	QC21-SA	1 Ea	8/10/18	8/10/18	0.00	0.00	QC21	9-89	DAS 21 9-89

Part Op 100 - 1- Weld D4023-3 cap as per dwg D4464 2- Buff alodine on all edges welded parts.
 Descriptions: 112 - 1- Wet install baffles to front and back panel using rivet and Proseal as per dwg A/R Proseal
 Batch: 138848
 120 - 1- Use fixture to weld D4125 bolws to D4463-13 as per dwg. 2- Tack Weld D4463-3 to side, front a back panel.
 123 - Transfer drill and c/sink D4975-1 bracket to bottom bracket , wet install as per dwg Proseal 890B
 Batch: 138848 Install hinge wet with proseal as per dwg A/R Proseal 890B Batch: 138848 Instal
 D4000-9 grommets as per dwg, ***D4000-1 FLAT SURFACE MUST BE INSTALL UPWARDS AS PER DWG*** Install
 fitting D4000-1 wet with proseal as per dwg A/R Proseal 890B Batch: 138848
 140 - Weld top D4463-1 using DT9811 and DT9810 Finish welding the rest of the tank.
 143 - ISSUE P/O : 48726 LIQUID PENETRANT INSPECTION AS PER QSI 038 OR LPI AS PER ASTM
 1417 LEVEL 2 41149 SEP 1 3 2018 13 9-89
 150 - 1- Alodine on tank. No alodine inside
 164 - 1- Brush Proseal 890A on all internal sheet metal folds Proseal 8990A Batch: _____ 2- Assemble as per
 dwg and for D4577-041/-3/-5 access panels install wet with proseal 890B A/R Proseal 890B Batch: _____
 170 - ***MASK PROIOR PRIME AND PAINT AS PER DWG*** PRIME TEMPO GREY AS PER DWG AND QSI PRIMER
 BATCH: 138676 PAINT FLAT GREY AS PER DWG AND QSI PAINT BATCH: 138817
 190 - 1- Install placards, fuel sender, tank support, fuel filler splash guard assy, fuel cap as per dwg 2- Abrade surface
 with red scotch brite and install cushion using contact cement A/R Contact Cement Batch: 1300L ?

QA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3999-7	Corner	1 Ea (1 ea)	90-Start up Operation	F156521
D4000-5	Fuel Tank Vent Fitting	1 Ea (1 ea)	90-Start up Operation	158936
D4023-3	Cap And Flange	1 Ea (1 ea)	90-Start up Operation	F160125
D4125-1	Fwd Sediment Bowl	1 Ea (1 ea)	90-Start up Operation	S003432
D4125-3	Aft Sediment Bowl	1 Ea (1 ea)	90-Start up Operation	F165459 156959
D4462-1	Baffle	1 Ea (1 ea)	90-Start up Operation	S055699
D4462-3	Baffle	1 Ea (1 ea)	90-Start up Operation	S055703
D4463-041	Tank Top Assembly	1 Ea (1 ea)	90-Start up Operation	S061430
D4463-11	Tank Front	1 Ea (1 ea)	90-Start up Operation	F160616
D4463-13	Tank Bottom	1 Ea (1 ea)	90-Start up Operation	S025813
D4463-3	Tank Aft End	1 Ea (1 ea)	90-Start up Operation	S055701
D4463-5	Tank Upper Cut Out	1 Ea (1 ea)	90-Start up Operation	S052484
D4463-7	Tank Fwd End	1 Ea (1 ea)	90-Start up Operation	S092934
D4463-9	Tank Back	1 Ea (1 ea)	90-Start up Operation	S026899
AN3-5A	Bolt	24 Ea (24 ea)	190-Small Fab	F1137963-1
AN3-7A	Bolt	4 Ea (4 ea)	190-Small Fab	S087286
AN3H5A	Bolt	5 Ea (5 ea)	190-Small Fab	5006284X1 S094545
D3997-11	Placard	1 Ea (1 ea)	190-Small Fab	F160130
D3997-17	Placard	1 Ea (1 ea)	190-Small Fab	F157367
D3997-29	Placard	1 Ea (1 ea)	190-Small Fab	F160134
D3997-43	Placard	1 Ea (1 ea)	190-Small Fab	S027106
D3997-5	Placard	2 Ea (2 ea)	190-Small Fab	F162529
D4000-045	Fuel Pickup Fitting Assembly	1 Ea (1 ea)	190-Small Fab	S040854
D4000-1	Fuel Supply Fitting	1 Ea (1 ea)	190-Small Fab	F163451
D4000-9	Grommet	3 Ea (3 ea)	190-Small Fab	S059177
D4008-041	Fuel Filler Splash Guard Assembly	1 Ea (1 ea)	190-Small Fab	S058286
D4008-11	Hinge Half	1 Ea (1 ea)	190-Small Fab	S095528
D4057-1	Retaining Ring	3 Ea (3 ea)	190-Small Fab	F157450
D4062-041	Tank Support Assembly	1 Ea (1 ea)	190-Small Fab	F159849-1
D4404-5	Cushion, Fwd	2 Ea (2 ea)	190-Small Fab	S05465X1 S072385
D4577-041	Fwd Access Panel Assembly	1 Ea (1 ea)	190-Small Fab	S092559
D4577-1	Rear Access Panel	1 Ea (1 ea)	190-Small Fab	F162023
D4577-3	Middle Access Panel	1 Ea (1 ea)	190-Small Fab	S092498
D4968-1	Side Cushion	1 Ea (1 ea)	190-Small Fab	S054454
D4975-1	Bracket	1 Ea (1 ea)	190-Small Fab	S083 S092905
MS20426AD4-4	Rivet	4 Ea (4 ea)	190-Small Fab	F125445-4
MS20470AD4-4	Rivet, Universal Head	165 Ea (165 ea)	190-Small Fab	S083832
MS20470AD4-6	Rivet, Universal Head	8 Ea (8 ea)	190-Small Fab	F1133077-50
MS21042L3	Nut	4 Ea (4 ea)	190-Small Fab	S094392
NAS1149D0332J	Washer	13 Ea (13 ea)	190-Small Fab	S100404
NAS1149D0363J	Washer	24 Ea (24 ea)	190-Small Fab	S095293
D5473-063	Fuel Sender Assembly	1 Ea (1 ea)	190-Small Fab	S072576
				S123055

005069

DQA: _____ Date: _____



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QA Closed: _____ Date: _____

Work Order update only ☐

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3999-7	1	4	0
	D4000-5	1	9	0
	D4023-3	1	3	0
	D4125-1	1	3	0
	D4125-3	1	3	0
	D4462-1	1	3	0
	D4462-3	1	2	0
	D4463-041	1	3	0
	D4463-11	1	4	0
	D4463-13	1	2	0
	D4463-3	1	2	0
	D4463-5	1	3	0
	D4463-7	1	0	0
	D4463-9	1	1	0
190-Small Fab	AN3-5A	24	190	0
	AN3-7A	4	259	0
	AN3H5A	5	27	0
	D3997-11	1	8	0
	D3997-17	1	7	0
	D3997-29	1	8	0
	D3997-43	1	9	0
	D3997-5	2	10	0
	D4000-045	1	5	0
	D4000-1	1	5	0
	D4000-9	3	17	0
	D4008-041	1	3	0
	D4008-11	1	2	0
	D4057-1	3	34	0
	D4062-041	1	2	0
	D4404-5	2	11	0
	D4577-041	1	1	0
	D4577-1	1	2	0
	D4577-3	1	1	0
	D4968-1	1	4	0
	D4975-1	1	1	0
	D5473-063	1	1	0
	MS20426AD4-4	4	590	0
	MS20470AD4-4	165	5,586	0
	MS20470AD4-6	8	2,661	0
	MS21042L3	4	2,037	0
	NAS1149D0332J	13	1,505	0
	NAS1149D0363J	24	1,483	0

Part Specifications

Specifications could not be found.

Plex 7/11/18 7:34 AM dart.lacelle.linda

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040976**

Supplier: SKY002-VC
Skyservice
6120 Midfield Road
Mississauga
ON
L5P 1B1 Canada
Phone: 905-678-5636
Fax: 905-678-5841

PO No: PO040976
PO Date: 9/11/18
Due Date: 9/13/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	180615	D4464-041	Fuel Tank Assembly : Various STC's ISSUE P/O LIQUID PENETRANT INSPECTION AS PER QSI 038 OR LPI AS PER ASTM 1417 LEVEL 2	Firmed	-	9/13/18	1 pcs	0 pcs	1 pcs	\$116.17647/pcs	\$116.18
2	178952	D407-667-205	Aft Crosstube - High 407 : TC STC SH01-5 Issue 3, FAA STC SR01304NY 05/12/15, JCAB JAPAN STC-32-OSA 02/02/28, EASA STC EASA.IM.R.S.01179 06/07/03, BRAZIL 2009S08-16 09/08/25, BRAZIL 2009S08-17 09/08/25 *** WEAR LATEX GLOVES WHEN HANDLING CROSSTUBE*** Liquid Penetrant Inspection as per QSI 038O	Firmed	-	9/13/18	1 pcs	0 pcs	1 pcs	\$116.17647/pcs	\$116.18
179372			SEP 13 2018	Firmed	-	9/13/18	1 pcs	0 pcs	1 pcs	\$116.17647/pcs	\$116.18
179373			SEP 13 2018	Firmed	-	9/13/18	1 pcs	0 pcs	1 pcs	\$116.17647/pcs	\$116.18
179374			SEP 13 2018	Firmed	-	9/13/18	1 pcs	0 pcs	1 pcs	\$116.17647/pcs	\$116.18
181961			SEP 13 2018	Firmed	-	9/13/18	1 pcs	0 pcs	1 pcs	\$116.17647/pcs	\$116.18
181962			SEP 13 2018	Firmed	-	9/13/18	1 pcs	0 pcs	1 pcs	\$116.17647/pcs	\$116.18
Sub Total:							6	0	6		\$697.06



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Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	174618	D350-748-101	FWD Crosstube AS350 / AS355 : TC STC SH06-27 Issue 2, FAA STC SR02359NY 11/03/04, EASA STC EASA.10016903 Revision 2 10/09/03, BRAZIL 2009S04-04 09/04/06 Issue P/O: Stress relief at 375degree for 5hrs Magnetic Particle Inspect per ASTM E1444 Cad Plate per AMS-QQ-P- 416B, Class 1, Type 2 Embrittle relief at 375 defree for 8 hrs, Chromate Treat C of C req'd	Firmed	-	9/13/18	1 pcs	0 pcs	1 pcs	\$116.17647/pcs	\$116.18
	174634	I X	SEP 13 2018	Firmed	-	9/13/18	1 pcs	0 pcs	1 pcs	\$116.17647/pcs	\$116.18
	174639	I X	SEP 13 2018	Firmed	-	9/13/18	1 pcs	0 pcs	1 pcs	\$116.17647/pcs	\$116.18
	174642	I X	SEP 13 2018	Firmed	-	9/13/18	1 pcs	0 pcs	1 pcs	\$116.17647/pcs	\$116.18
	174643	I X	SEP 13 2018	Firmed	-	9/13/18	1 pcs	0 pcs	1 pcs	\$116.17647/pcs	\$116.18
Sub Total:							5	0	5		\$580.88
4	174673	D350-748-201	Aft Crosstube AS350 / AS355 : TC STC SH06-27 Issue 2, FAA STC SR02359NY 11/03/04, EASA STC EASA.10016903 Revision 2 10/09/03, BRAZIL 2009S04-04 09/04/06 ISSUE P/O TO METCOR: AFTER BENDING: STRESS RELIEF AT 650° F ± 25° F FOR A MINIMUM OF 2 HRS AIR COOL TO AMBIENT TEMPERATURE note: crosstube made from 4130 seamless steel tube DETAIL C OF C REQUIRED	Firmed	-	9/13/18	1 pcs	0 pcs	1 pcs	\$116.17647/pcs	\$116.18
	174674	I X	SEP 13 2018	Firmed	-	9/13/18	1 pcs	0 pcs	1 pcs	\$116.17647/pcs	\$116.18
	174676	I X	SEP 13 2018	Firmed	-	9/13/18	1 pcs	0 pcs	1 pcs	\$116.17647/pcs	\$116.18
	181140	I X	SEP 13 2018	Firmed	-	9/13/18	1 pcs	0 pcs	1 pcs	\$116.17647/pcs	\$116.18
	181141	I X	SEP 13 2018	Firmed	-	9/13/18	1 pcs	0 pcs	1 pcs	\$116.17647/pcs	\$116.18
Sub Total:							5	0	5		\$580.88



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO040976

Items										
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD) Extended Price
										Grand Total: \$1,975.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/13/18 7:53 AM dart.lavoie.chantal



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

SUBCONTRACT SHIPPER

SUBCONTRACT SHIP TO	SHIPPER
Ship To: Skyservice 6120 Midfield Road Mississauga, ON L5P 1B1 Canada Phone: 905-678-5636 Fax: 905-678-5841	Shipper No: 614 Shipper Date: 9/13/18 Carrier: * Ship Via: Vehicle Reg: Note: Freight Terms:

Part Information

Part No: D350-748-101 Cust Part No: D350-748-101 Reference No: Part Information Note: DWG REV H IPP Rev:A New Issue 06-07-05 JLM IPP Rev:B Update qty of MS21042L5 06-09-12 KJ VERIFY BY:DD IPP Rev:C Rev B 07-11-15 DD IPP Rev D Combined manufacturing 08.04.02 EC verified by: DD IPP Rev:E 08-06-24 revD as per dwg DD verified by:EC IPP Rev:F 10.08.04 added QSI010 4.3 DD verf:EC IPP REV:G ADD UNDER BEND COMMENT 12-05-28 JLM IPP REV:H 12.11.05 as per dwg D350-748-141G DD verf:JLM IPP REV:I 15.03.19 as per dwg D350-748-141revH dd verf:jlm Drawing No: Program: Program Customer: Addl Docs: Commercial: Product Line: Crosstube - High Primary OEM Application: Airbus Manufacturer: DART Advertised on web?: No Shipping Dims & Weights: Metric: L2.29m x W0.86m x H0.18m,Actual Weight of 26.31 kg Shipping Dims & Weights: Imperial: L90" x W34" x H7",Actual Weight of 58 lbs	Name: FWD Crosstube AS350 / AS355 Product Family: Landing Gear Piece Weight: 0 lbs Alloy Type: Alloy - Temper: - Description: TC STC SH06-27 Issue 2, FAA STC SR02359NY 11/03/04, EASA STC EASA.10016903 Revision 2 10/09/03, BRAZIL 2009S04-04 09/04/06 Quantity:
--	---

OPERATION

Operation: Outsource - 174
Description: ISSUE P/O TO SKYSERVICE: _____
Note:

DETAIL

Part	Operation	PO	Job	Container	Heat Code	Net Weight (lbs)	Gross Weight (lbs)	Quantity
D350-748-101 09/20/2017 LMC Can Only Be Sold To AVIC. Discontinued And Replaced By D350-748-103. Oversized Item, Please Refer To Shipping Instructions.	Outsource ISSUE P/O TO SKYSERVICE: _____	PO040976	174634	S093239		0	0	1
			174639	S093544		0	0	1
			174642	S093602		0	0	1
			174618	S093751		0	0	1
			174643	S093762		0	0	1
D350-748-201 09/20/2017 LMC Can Only Be Sold To Avic. Discontinued And Replaced By D350-748-203.	Outsource ISSUE P/O TO SKYSERVICE: _____	PO040976	174673	S094573		0	0	1

9/13/2018

[Dart Hawkesbury] Subcontract Shipper - Lavoie, Chantal

Oversized Item, Please Refer
To Shipping Instructions.**D407-667-205**09/20/2017JR Oversized Item,
Please Refer To Shipping
Instructions.**Outsource***** WEAR LATEX GLOVES WHEN HANDLING
CROSSTUBE*** Liquid Penetrant Inspection as
per QSI 0380**PO040976**

174674	S094587	0	0	1
174676	S094598	0	0	1
181140	S095319	0	0	1
181141	S095366	0	0	1
181961	S103098	0	0	1

178952	S103104	0	0	1
179373	S103183	0	0	1
179372	S103185	0	0	1
181962	S103187	0	0	1
179374	S103902	0	0	1

D4464-04109/20/2017JR D4464-041 Aux
Fuel Tank Reservoir (Ref.
D350-794-141) Is About 0.25"
Longer Than The D4055-041
Aux Fuel Tank Reservoir (Ref.
D350-794-041); Please
Contact Technical Support For
More Details (Ref.: Case
9383).**Outsource**ISSUE P/O : _____ LIQUID
PENETRANT INSPECTION AS PER QSI 038
OR LPI AS PER ASTM 1417 LEVEL 2**PO040976**

180615	S100152	0	0	1
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Total	17	0	0	17
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Driver Signature

Customer Copy

Plex 9/13/18 8:03 AM dart.lavoie.chantal

**skyservice****Work Order Traveler**
Sky Service F.B.O. Inc.

10105 Ryan Avenue, Dorval, Quebec, H9P 1A2

TCCA AMO 53-89 / EASA 145.7142 / BDA AMO 385

WO #: MWO37372	Customer: Dart Aerospace Ltd.	Dept: NDT YUL	Reference: PO040976
Descr:	PN:	S/N:	Qty: 1
Make:	Model:	Reg:	A/C S/N:
TSN:	CSN:	TSO:	
Task: UNSCHEDULED			Sequence: 1

Work Required:**CARRY OUT NDT ON:**

1 FUEL TANK , P/N# D4464-041 , J/S# 180615 ✓

6 AFT CROSSTUBES , P/N# D407-667-205 , J/S# 181961 , 181962 , 179372 , 179373 , 179374 , 178952 ✓

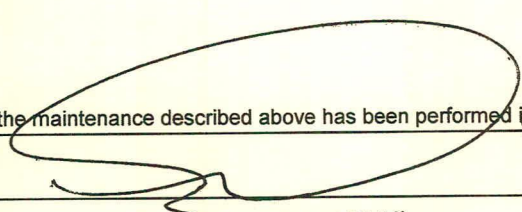
5 FWD CROSSTUBES , P/N# D350-748-101 , J/S# 174618 , 174639 , 174642 , 174643 , 174634 ✓

5 AFT CROSSTUBES , P/N D350-748-201 , J/S# 174673 , 174674 , 174676 , 181140 , 181141 ✓

Action Taken:	Date:	Initial/Stamp:
LPI C/O IAW ASTM E-1417 REV. 16 3 LEAKS FOUND IN FUEL TANK REMAINING ITEMS: NO CRACK FOUND PEN. ZL-56, MPO13600, CLEANER SKC-S MPO13923 , DEV. MPO11715 , UV LIGHT M-20142	SEP 11 2018	 DAS 38 9-89

Description	Location	P/N	Qty	Batch	S/N Off	S/N On

I certified that the maintenance described above has been performed in accordance with the applicable standard of airworthiness.

Signature: 	ACA/SCA Stamp 	Date: SEP 11 2018
Name: RAFIK MELIKIAN		



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040976**

Supplier: SKY002-VC
Skyservice
6120 Midfield Road
Mississauga
ON
L5P 1B1 Canada
Phone: 905-678-5636
Fax: 905-678-5841

PO No: PO040976
PO Date: 9/11/18
Due Date: 9/13/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	180615	D4464-041	Fuel Tank Assembly : Various STC's ISSUE P/O LIQUID PENETRANT INSPECTION AS PER QSI 038 OR LPI AS PER ASTM 1417 LEVEL 2	Firmed	-	9/13/18	1 pcs	0 pcs	1 pcs	\$116.17647/pcs	\$116.18
2	178952	D407-667-205	Aft Crosstube - High 407 : TC STC SH01-5 Issue 3, FAA STC SR01304NY 05/12/15, JCAB JAPAN STC-32-OSA 02/02/28, EASA STC EASA.IM.R.S.01179 06/07/03, BRAZIL 2009S08-16 09/08/25, BRAZIL 2009S08-17 09/08/25 *** WEAR LATEX GLOVES WHEN HANDLING CROSSTUBE*** Liquid Penetrant Inspection as per QSI 0380	Firmed	-	9/13/18	1 pcs	0 pcs	1 pcs	\$116.17647/pcs	\$116.18
179372			SEP 13 2018	Firmed	-	9/13/18	1 pcs	0 pcs	1 pcs	\$116.17647/pcs	\$116.18
179373			SEP 13 2018	Firmed	-	9/13/18	1 pcs	0 pcs	1 pcs	\$116.17647/pcs	\$116.18
179374			SEP 13 2018	Firmed	-	9/13/18	1 pcs	0 pcs	1 pcs	\$116.17647/pcs	\$116.18
181961			SEP 13 2018	Firmed	-	9/13/18	1 pcs	0 pcs	1 pcs	\$116.17647/pcs	\$116.18
181962			SEP 13 2018	Firmed	-	9/13/18	1 pcs	0 pcs	1 pcs	\$116.17647/pcs	\$116.18
Sub Total:							6	0	6		\$697.06



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041149**

Supplier: SKY002-VC
Skyservice
6120 Midfield Road
Mississauga
ON
L5P 1B1 Canada
Phone: 905-678-5636
Fax: 905-678-5841

PO No: PO041149
PO Date: 9/26/18
Due Date: 10/3/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	180152	D119-796-141	Fwd Crosstube Installation Without Step (No Hardware) : TC STC SH14-45-Issue 1, FAA STC SR03504NY 15/01/28, EASA STC 10052022 Revision 1 15/02/13, DGCA INDIA LoA 07-09/2011-AED (Part) 15/07/16, BRAZIL STC 2015S07-16 15/07/30, CAAP PHILIPPINES LoA 16/05/11, CHINA VSTC0757 16/07/22, RUSSIA STC CT316-A119 16/08/11, DGAC INDONESIA STC SR025 18/02/19 *** WEAR LATEX GLOVES WHEN HANDLING CROSSTUBE*** Liquid Penetrant Inspection as per QSI 038Or Issue P/O: _____ LPI as per ASTM 1417 Level 2 Attach copy of NDT results to work order	Firmed	-	9/28/18	1 pcs	0 pcs	1 pcs	\$266.25/pcs	\$266.25
	183785			Firmed	-	9/28/18	1 pcs	0 pcs	1 pcs	\$266.25/pcs	\$266.25
Sub Total:							2	0	2		\$532.50



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041149**

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
2	1827	D119-796-241	Aft Crosstube Installation Without Step (No Hardware) : TC STC SH14-45-Issue 1, FAA STC SR03504NY 15/01/28, EASA STC 10052022 Revision 1 15/02/13, DGCA INDIA LoA 07-09/2011-AED (Part) 15/07/16, BRAZIL STC 2015S07-16 15/07/30, CAAP PHILIPPINES LoA 16/05/11, CHINA VSTC0757 16/07/22, RUSSIA STC CT316-A119 16/08/11, DGAC INDONESIA STC SR025 18/02/19 *** WEAR LATEX GLOVES WHEN HANDLING CROSSTUBE***	Firmed	-	9/28/18	1 pcs	0 pcs	1 pcs	\$266.25/pcs	\$266.25
3	180615	D4464-041	Fuel Tank Assembly : Various STC's ISSUE P/O : LIQUID PENETRANT INSPECTION AS PER QSI 038 OR LPI AS PER ASTM 1417 LEVEL 2	Firmed	-	9/28/18	1 pcs	0 pcs	1 pcs	\$266.25/pcs	\$266.25

Grand Total: \$1,065.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/2/18 10:01 AM dart.tsimiklis.chrisoula

**skyservice****Work Order Traveler**

Sky Service F.B.O. Inc.

10105 Ryan Avenue, Dorval, Quebec, H9P 1A2

TCCA AMO 53-89 / EASA 145.7142 / BDA AMO 385

WO #: MWO37600	Customer: Dart Aerospace Ltd.	Dept: NDT YUL	Reference: PO041149 ✓
Descr:	PN:	S/N:	Qty: 1
Make:	Model:	Reg:	A/C S/N:
TSN:	CSN:	TSO:	

Task: **UNSCHEDULED**

Sequence: 1

Work Required:**CARRY OUT NDT ON:**

1 FUEL TANK ASSY, P/N# D4464-041 , J/S# 180615 ✓

1 AFT CROSSTUBE , P/N# D119-796-241 , J/S# 182277 ✓

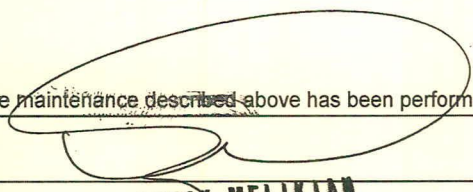
2 FWD CROSSTUBES , P/N# D119-796-141 , J/S# 180152 , 183785 ✓

Action Taken:	Date:	Initial/Stamp:
LPI C/O IAW ASTM E-1417 REV. 16 NO CRACK OR LEAK FOUND PEN. ZL-56, MPO13600, CLEANER SKC-S MPO13923 , DEV. MPO11715 , UV LIGHT M-20142	SEP 27 2018	

DAS
38
9-89

Description	Location	P/N	Qty	Batch	S/N Off	S/N On

I certify that the maintenance described above has been performed in accordance with the applicable standard of airworthiness.

Signature: 	ACA/SCA Stamp 	Date: SEP 27 2018
Name: RAFIK MELIKJAN		

